

## **FORMABLE ELASTOMERS**



Delta Three Oscar™ uses rate sensitive, soft and flexible D30® materials for shock absorption and impact protection applications.

Our extensive material portfolio is compatible with many different production processes, with each material grade formulated and tuned to deliver specific performance properties.

Our current materials portfolio falls into six groups: Set Foams (Sf), Formable Foams (Ff), Recycled Foams (Rf), Set Elastomers (Se), Formable Elastomers (Fe) and Impact Additives (iA).

With similar impact protection and shock absorption capabilities to Set Elastomer offering, the **Formable Elastomer** range has been developed to be compatible with injection moulding or similar processes.

## Formable Elastomers

| Material Name     | "Density<br>(kg/m3)" | "Hardness<br>(Shore A)"         | "5J<br>Impact<br>(kN)" | "10J<br>Impact<br>(kN)" | "Tensile<br>Strength at<br>Break (MPa)" | "Tensile<br>Elongation<br>at Break<br>(%)" | "Tear<br>Strength<br>(N/mm)" | "Abrasion Resist-<br>ance<br>(mg/100 cycles)" | "Transparency<br>(%)" | "Plant-based content (%)" | Suitable for solid colours | Suitable for clear colours |
|-------------------|----------------------|---------------------------------|------------------------|-------------------------|---|--|------------------------------|---|-----------------------|---------------------------|----------------------------|----------------------------|
| Method reference* | ISO<br>845:2009      | "ASTM<br>D2240<br>- 05 (2010) " | DTS011                 | DTS011                  | ISO 37:2017<br>Type 1                   | ISO<br>37:2017<br>Type 1                   | ASTM<br>D624<br>Type T       | ISO 5470-1                                    | DTS086                |                           |                            |                            |
| Test Condition    |                      | 3s                              |                        |                         | 500mm/min                               | 500mm/<br>min                              | 50mm/min                     | H18, 9.8N                                     |                       |                           |                            |                            |
| D30®              | 1115.0               | 60.5                            | 3.7                    | 8.3                     | 3.6                                     | 522.9                                      | 6.9                          | 15.9  | -                     | -                         | ✓                          | -                          |
| D3O® Crystalex™   | 1120.0               | 82.7                            | 4.6                    | 6.9                     | 10.4                                    | 248.9                                      | 17.6                         | 9.3   | 88.0                  |                           | ✓                          | √                          |
| D3O® Bio          | 1223.0               | 92.5                            | 4.6                    | 6.6                     | 20.7                                    | 499.3                                      | 8.4                          | 0.3   | -                     | 45.0                      | ✓                          |                            |
| D3O® Tactical™    | 1110.0               | 78.8                            | 3.0                    | 5.3                     | 9.8                                     | 650.0                                      | 22.2                         | 20.4  | -                     | -                         | ✓                          | -                          |

<sup>\*\*</sup>Molten material remains on wheel